PRODUCT DATA SHEET: PRIMER-COATED UNTREATED DOORS (ECLISSE SYNTESIS® and ECLISSE 40)

PRODUCT FEATURES

The following is a list of the most important features of the product components and the materials used in their manufacture. With regard to anything that is not stated explicitly in this Product Data Sheet, the reader is referred to the provisions of the Consumer Code, Decree-Law No. 206 of 6 September 2005, "Consumer Code, as implemented in Article 7 of Law No. 229 of 29 July 2003"

INFORMATION TO THE USER	We recommend careful reading of this information sheet, which fulfils all legal requirements relating to product information in their entirety and serves as a valuable aid to the correct use of the product.	
CONDITIONS OF USE	 Installation must only be carried out by qualified and trained technicians. Suitable for installation in normal indoor and domestic spaces (properly ventilated and with low atmospheric humidity). The door must be installed in areas that are not susceptible to collecting moisture of any kind, either on the floor or on the walls. 	
NOMINAL PASSAGE SIZE	Width 600 ÷ 1000 mm Height 2000 ÷ 2700 mm (for further dimensions see catalogue)	
DOOR PANEL SIZE	SLIDING DOOR Width 625 ÷ 1025 mm Height 1992 ÷ 2692 mm (for further dimensions see catalogue)	HINGED DOOR Width 616 ÷ 1016 mm Height 2004 ÷ 2704 mm (for further dimensions see catalogue)
DOOR PANEL	SLIDING DOOR Honeycomb-core door composed of a fir solid wood perimeter frame (thickness: 32x37 + 32x37 mm). Honeycomb core with 20 mm cells, 4 mm thick MDF covering layers, glued with PVA adhesives by hotmelt bonding. Door panel with white edging glued with hotmelt adhesives and prepared for painting or glazing. The door is then processed further until it reaches a final thickness of 40 mm.	HINGED DOOR Honeycomb-core door composed of a fir solid wood perimeter frame (thickness: 37x37 + 37x37 mm). Honeycomb core with 20 mm cells, 4 mm thick MDF covering layers, glued with PVA adhesives by hotmelt bonding. Door panel with white edging glued with hotmelt adhesives and prepared for painting or glazing. The door is then processed further until it reaches a final thickness of 45 mm.
WOOD PRESERVATIVE TYPE	Polyester resin-based wood preservative.	
FINISHING	Primer-coated panels can be painted with a wall paint or with polyurethane or water-based pigmented paints suitable for wooden substrates. It is always necessary to lightly sand the surfaces before application. Particular caution is advised when applying water-based products, read the product instructions carefully and do not exceed the recommended grammages. Coating (e.g. with paints or glazes) must always be applied equally to both sides of the door panel.	
CONFORMANCE	Conforms to the provisions of the Italian Law-Decree of 10 October 2008 regarding observation of the limit value of formaldehyde emissions, Official Gazette No. 288 of 10 December 2008.	
CLEANING	Regular cleaning of the door is the best way to maintain the quality of the product and its aesthetic value over time. Use a soft cloth moistened with water. Never use chemical solvents, abrasive or alkaline cleaners. If the door panel has to be disinfected, use a soft cloth moistened with a 75% solution of alcohol in water.	
MAINTENANCE	REGULAR MAINTENANCE: no repairs are intended, only regularly performed inspections such as confirming that the door panel closes correctly checking the condition of the seal (and of the brushes on sliding doors) lubricating the hardware checking handle settings. EXCEPTIONAL MAINTENANCE: work in this category must be entrusted to qualified personnel only.	
PRECAUTIONS FOR USE	Avoid improper, unsuitable use.	
SAFETY INSTRUCTIONS FOR USE	 Do not hang on the door. Do not suspend any additional weight from the door panel. To avoid deformation the door panel must not be exposed to large temperature fluctuations (direct exposure to radiators, heaters, etc.) or changes in humidity (extremely damp atmospheres). 	
DISPOSAL	Once the product has been disposed of or is no longer used, all components and accessories should not be dispersed in the environment, but should be taken to the local public or private waste disposal facility, in accordance with the regulations in force.	

